5

interconnected by the mounts **54**, which are generally wedge-shaped members, as best shown in FIG. **5**. The mounts **54** and side walls **60** are unitary with one another. The mounts **54** have opposing curved surfaces **58** that are in close proximity to the star gears **32** and generally follow the curvature of the teeth of the star gears **32** so that any oil on the curved surfaces **58** will likely find its way to the star gears **32** for additional lubrication.

The mounts **54** are circumferentially spaced about the carrier **34** to provide apertures **98** through which the star gears **32** 10 extend to engage the ring gear **38**. Returning to FIG. **2**, the side walls **60** include holes **62** for receiving a journal bearing **64** that supports each of the star gears **32**. Each journal bearing **64** is retained within the carrier **34** by retainers **66** fastened to the side walls **60**.

Referring to FIG. 2, oil baffles 68 are arranged between the side walls 60 near each of the mounts 54. Referring to FIGS. 6 and 7, the baffles 68 include ends 72 that abut the mounts 54, in the example shown. The baffles 68 also include opposing curved surfaces 70 arranged in close proximity to the star 20 gears 28. The curved surfaces 58, 70 are contiguous with and adjoin one another, in the example shown, and provide gear pockets 102 that receive the star gears 32. A gear pocket 104, which receives the sun gear 28, is also provided between a surface 73 on each of the baffles 68 opposite the ends 72.

In one example, one of the side walls 60 includes holes 74 that receive fasteners 76 which secure each of the baffles 68 to the carrier 34. The baffles 68 include a lubrication passage provided by a primary passage 86 that fluidly communicates with a lubricant distributor 78. The lubricant distributor 78 is 30 fed oil from a lubricant supply 96. In one example, the baffles 68 include openings 82 that receive a tube 80 extending through a hole 83 in the side wall 60. Seals 84 seal the tube 80 to the opening 82 and lubricant distributor 78. Other tubes 92 having seals 84 are used to provide oil to an external spray bar 94 through another lubrication passage (spray bar passage 93 that extends through one of the baffles 68). The external spray bar 94 is secured to the carrier 34 and sprays oil in the vicinity of the sun gear 28 near the splined connection 30 (shown in FIGS. 2 and 7).

The primary passage **86** is in communication with first and second passages **88**, **90** that spray oil on the teeth of the sun and star gears **28**, **32**. In the example shown, the first and second passages **88**, **90** are arranged ninety degrees from one another.

With the example baffles **68**, lubricant distribution is integrated into the baffle so that separate components are eliminated. The baffles **68** can be constructed from a different, lighter weight material than the carrier **34**.

The example carrier 34 can be constructed from one piece, 50 which improves the structural integrity of the carrier. A central opening 100 is machined in at least one of the side walls 60 and provides the gear pocket 104. Gear pockets 102 are machined between the side walls 60 and mounts 54 for each of the star gears 32 and form apertures 98 at an outer circum- 55 ference of the carrier 34. Referring to FIG. 5, the star gears 32 are inserted into the central opening 100 (see FIG. 6) and moved radially outwardly so that they extend through the apertures 98 and are preferably in abutment with the mounts 54 (position indicated by dashed lines in FIG. 5). In this 60 position, there is an adequate gap, t, between the teeth of adjacent star gears 32 to accommodate a width, w, of the end 72 of the baffles 68. Once the baffles 68 have been inserted, the star gears 32 can be repositioned, as shown by the solid lines, and the sun gear 28 can be inserted into the central opening 100 so that it meshes with the star gears 32. The baffles 68 are secured to the carrier 34 using fasteners 76. The

6

tubes 80, 92 can be inserted and the rest of the lubricant distribution system can be connected.

During operation of the turbine engine, imbalances in rotating engine components, for example, due to manufacturing imperfections, and transient flexure of engine shafts and support frames can subject the gears of the epicyclic gear train to moments and/or forces. The present invention can at least partially reduce these moments and forces by compensating for movement of the epicyclic gear train relative to the compressor section. For example, referring to FIGS. 8A and 8B, where an axial shift decreases a distance between the epicyclic gear train and the compressor section, one or more of the flexible linkages 110, 112 can adjust to correspondingly decrease an overall length of the shaft 24. Specifically, the inner ends 142, 146 of the first and the second diaphragms 136, 138 of the first flexible linkage 110 can deflect toward one another and thereby decrease the axial distance between the aft end 118 of the first shaft section 106 and the forward end 116 of the second shaft section 108. The outer end 158 of the diaphragm 152 of the second flexible linkage 112 can be shifted forward relative to its inner end 156, thereby decreasing the axial distance between the aft end 120 of the second shaft section 108 and the engine shaft coupling 172. In another example, an axial misalignment between the gear train and the compressor centerline can occur. To accommodate the misalignment, one or more of the flexible linkages 110, 112 can deflect to permit the rotational centerline 194, 196 of a shaft section 106, 108 to skew and thereby accommodate the misalignment. In FIG. 9A, the centerlines 194, 196 of the shaft sections 106, 108 are shown aligned with one another. In FIG. 9B, in contrast, the centerline 194 of the first shaft section 106 is skewed from the centerline 196 of the second shaft section 108. It should be noted that the deflections of the flexible linkages 110, 112 within the shaft embodiments shown in FIGS. 8B and 9B are exaggerated to facilitate the explanation.

While various embodiments of the present invention have been disclosed, it will be apparent to those of ordinary skill in the art that many more embodiments and implementations are possible within the scope of the invention. Accordingly, the present invention is not to be restricted except in light of the attached claims and their equivalents.

What is claimed is:

- 1. A shaft for a gas turbine engine, comprising:
- a first shaft section, extending between a forward axial end and an aft axial end along a first axial centerline;
- a second shaft section, extending between a forward axial end and an aft axial end along a second axial centerline;
- a first flexible linkage including a bridge section connected between a first diaphragm and a second diaphragm, which first diaphragm is connected to the aft axial end of the first shaft section, and which second diaphragm is connected to the forward axial end of the second shaft section; and
- a second flexible linkage including a diaphragm and a hub, which diaphragm cantilevers radially outwardly from an inner radial end to an outer radial end and is connected to the aft axial end of the second shaft section, and which hub is connected to the outer radial end of the second flexible linkage diaphragm, and includes an engine shaft coupling connected to the hub.
- 2. The shaft of claim 1, wherein the diaphragm of the second flexible linkage radially tapers such that a thickness of the diaphragm at the inner radial end is greater than the thickness at the outer radial end.